

100 YEARS  
OF QUALITY



SINCE  
1902

**BUCK**  
KNIVES

2002 CATALOG



CELEBRATING 100 YEARS AS AN AMERICAN TRADITION

100 YEARS  
OF QUALITY

## TABLE OF CONTENTS

## BLADE TECHNOLOGY

2002 CATALOG

### Why Buck markets to the four categories.

This year we've continued to organize the Buck Knives catalog and products into four, easy-to-understand, color-coded selling categories: **Everyday, Outdoor, Hunting & Fishing** and **Tactical**. Retailers and customers can now quickly and accurately identify the right knife for the right job. This year's catalog also includes an extraordinary series of **Limited Edition** and **Centennial** knives as well as knife care products, Buck logo merchandise, retail displays and merchandising aids.



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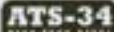
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## SPECIAL FEATURE ICONS

Throughout the catalog, look for these icons which denote special features:

 **BG-42** – BG-42 Grade Steel Blade

 **ATS-34** – ATS-34 Grade Steel Blade



– One-Handed Opening & Closing



– In-line products modified specifically for our Centennial celebration.

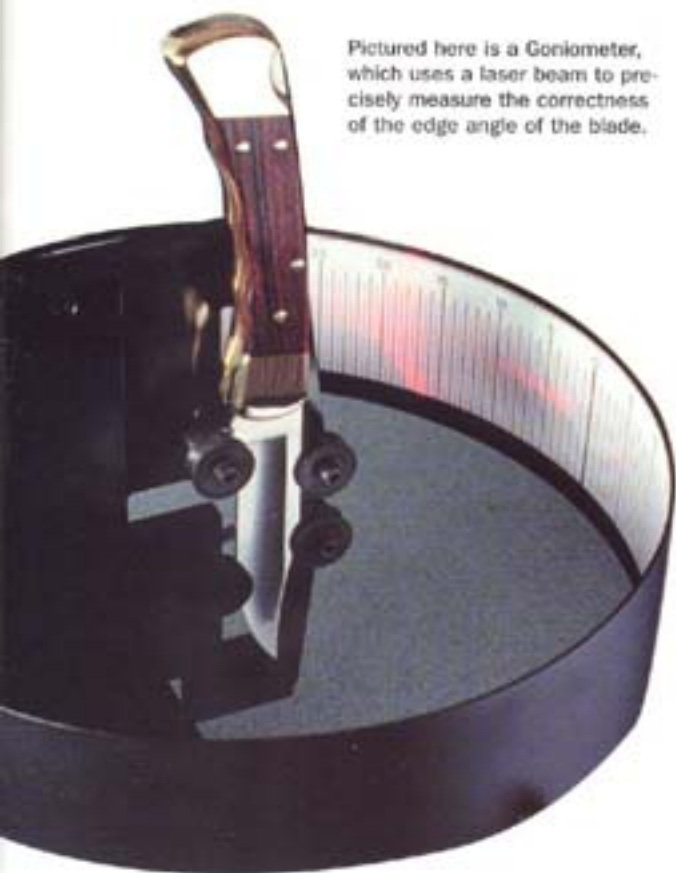
## BLADE TECHNOLOGY

### Highest Performance

Sharper right out of the box, our knives are crafted with precision blade technology and high-grade steel to help keep their edge longer, exceed the highest performance expectations and last a lifetime.

### Edge 2x (Edge2000)

Chuck Buck, a team of skilled engineers and key floor operators developed Edge 2x (Edge2000) technology to allow greater flexibility in matching the angle of the blade to the function of the knife. Edge 2x uses more precise angles and laser measurements to ensure consistently sharper edges. This advanced machine technology is complemented with hand edging that minimizes the risk of burning (which can lower the steel's hardness).



Pictured here is a Goniometer, which uses a laser beam to precisely measure the correctness of the edge angle of the blade.



To ensure the best materials and edge preparation, Buck uses a computerized CATRA machine to test edge sharpness and retention.

### Optimum Materials

Buck's unconditional lifetime warranty drives us to create knives of only the highest quality. Using the optimum combination of tradition and innovation, we constantly search for the best in blade and handle materials to improve the quality, durability, look and performance of our knives. In addition, we collaborate with experts to achieve superior design and function.

Buck selects different blade steels based on the function of the knife. ATS-34 and BG-42 stainless steels contain high amounts of carbon and molybdenum offering the highest performance in edge-retention and strength. 420HC stainless steel, a high-quality chromium and carbon alloy, remains our standard – providing more corrosion- and wear-resistance than most competitors' blades. And the chromium and nickel in 17-7PH stainless steel works ideally for water sports.

Buck also uses a wide variety of natural and man-made materials to create handles that look as great as they perform. Handle materials range from exquisitely grained wood to hand-finished bone to virtually indestructible G10 laminate.

**4-EVER  
WARRANTY**

**And as always, every Buck product is backed by our unconditional lifetime warranty.**

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Al Buck in shop, circa 1950.

Commitment.  
Dedication.  
Innovation.  
These are the  
elements that have  
kept our tradition  
alive and our future

so promising. For a century now, we've made knives of such high quality, distinction and value that they've been handed down from generation to generation. What started as a passion has turned into a lifetime of commitment.

Our legacy of excellence began in 1902 with Buck Knives' founder Hoyt Buck.



An early Buck Knives' ad featuring Hoyt Buck.

Al Buck inside knife shop, circa 1950.

# ONE HUNDRED YEARS OF CRAFTSMANSHIP, FOUR GENERATIONS OF DEDICATION, AND A WARRANTY THAT SPANS A LIFETIME.



Knife made by Hoyt and Al in the 1940's.

His tenacity and dedication to quality, reliability and integrity were not only instilled in his company but into his eldest son. Al Buck took over the company in 1949 and catapulted Buck Knives from a fledgling company to a thriving corporation. His hard work placed Buck Knives on a profitable growth path for years to come. In 1979 he turned over the presidency to his son Chuck Buck who exceeded his father's expectations. Chuck Buck pioneered technological innovations and expansion that played an integral role in developing Buck Knives into a company with vision.

Today Buck Knives has not wavered from the high standards responsible for so

much of its success. Chuck's work ethic was ingrained into his son, CJ Buck. With CJ leading the way, Buck Knives continues to prosper with exciting new products and innovative ways to help you sell them. With bold new designs for the 2002 line, our 100th anniversary promises to be one of the best years yet.



Four Generations  
Sub-Hilt Bowie knife.

## 100 Years

In this, our centennial year, Buck Knives moves forward focusing on the

future while embracing our past. We celebrate our heritage through a unique collection of Limited Edition Centennial Knives to commemorate our 100th anniversary.

2002

In celebration of our 100th year, Buck Knives is offering a once-in-a-lifetime opportunity for collectors to own a series of limited edition knives that have been created to represent the historical significance of Buck's achievement. These knives signify an American tradition of dedication, craftsmanship and quality. A unique combination of special materials and beautiful design also contribute to the value of these collector's items.



### A FOUR GENERATIONS NEW

This Sub-Hilt Bowie was created as the most exclusive Limited Edition Knife in Buck's 100-year history. No expense was spared when we selected the materials to create the ultimate collectible. Revealed for our Centennial anniversary, there will only be 100 in existence.

|                |   |
|----------------|---|
| Blade          | Mirror-polished BG-42, 24K gold acid etch "Four Generations" commemorative artwork laser etched with Hoyt & Al's signatures, signed by Chuck & CJ |
| Length/Weight  | 12", 24 oz.   |
| Handle         | Ambrosia Burlwood, 100-year logo, sterling silver inset with diamonds totaling 1/4K   |
| Case           | Custom, solid Mahogany with etched glass top  |
| Guard and Butt | Silver-engraved guard, sub-guard and butt cap with sterling silver and ivory spacers  |
| Extras         | Serialized, Certificate of Authenticity, only 100 in existence  |
| Model #        | Catalog #   |
| Box            | 904CENB 2002  |



### B FAMILY FAVORITES NEW

This set of four knives represents each generation of the Buck family. Each president took a special liking to a particular knife. Here is a family history, as shown by their favorite knives, presented in a custom, Red Oak, glass top display case. The knives are serialized and come with a Certificate of Authenticity. (Sold as set of four only).

#### B 118 PERSONAL - HOYT BUCK

|               |  |
|---------------|--|
| Blade         | 4 1/2" mirror-polished D-2, lasered with Hoyt Buck's signature, serialized |
| Length/Weight | 8 1/2" overall, 4.5 oz.  |
| Handle        | Lucite-stacked washers in burgundy, black & white                          |

#### C 401 KALINGA - AL BUCK

|               |   |
|---------------|---|
| Blade         | 5 1/2" mirror-polished 440C, lasered with Al Buck's signature, serialized |
| Length/Weight | 10" overall, 10 oz.   |
| Handle        | Lignum Vitae (rare exotic wood)   |

#### D 532 BUCKLOCK - CHUCK BUCK

|               |  |
|---------------|--|
| Blade         | 3" drop-point mirror-polished 154CM, personally signed by Chuck Buck, serialized |
| Length/Weight | 7 1/2" overall, 4.5 oz.  |
| Handle        | Mastodon Ivory   |

#### E 191 ZIPPER - CJ BUCK

|               |  |
|---------------|--|
| Blade         | 4 1/2" mirror-polished BG-42, personally signed by CJ Buck, serialized |
| Length/Weight | 8 1/2", 7 oz.  |
| Handle        | Brown Elk antler with wood spacer                                      |

|                  |                |                |
|------------------|----------------|----------------|
| Case of 4 Knives | Model # 5P2CDN | Catalog # 5212 |
|------------------|----------------|----------------|



### F 110 BLACKSMITH SHOP NEW

Buck's famous 110, with 24K gold etch of Hoyt Buck's original Blacksmith Shop on blade.

|               |   |
|---------------|---|
| Blade         | 3 1/2" clip, mirror polished with gold acid etched scene, serialized, 420HC steel |
| Length/Weight | 4 7/8" closed, 8 oz.  |
| Handle        | Elderwood Burlwood (exotic)   |
| Extras        | Glass top wood display case, Certificate of Authenticity                          |
| Model #       | Catalog #   |
| Box           | 110CEN1B 5214   |





### 119 - 100 YEAR **NEW**

A Buck Centennial Limited Edition, classic fixed-blade hunting knife with 24K gold-plated "100" laser cut in blade.

|               |   |
|---------------|---|
| Blade         | 8" 24K gold plated "100" laser cut              |
| Length/Weight | 10 1/4" overall, 10.5 oz.                       |
| Handle        | Palm-wood (exotic wood found in the South Seas) |
| Sheath        | Black leather                                   |
| Extras        | Serialized, limited-edition box                 |
| Model #       | 119CENB   |
| Catalog #     | 5215  |



### 976 - 100 YEAR **NEW**

Our first presentation dagger, a truly custom design never offered before in our catalog.

|               |  |
|---------------|--|
| Blade         | 6 1/2" mirror-polished 420HC, 24K gold acid etched Centennial logo |
| Length/Weight | 11", 6.6 oz.   |
| Handle        | Black buffalo horn   |
| Guard & Butt  | Nickel Silver  |
| Sheath        | Black leather  |
| Extras        | Serialized, limited-edition box                                    |
| Model #       | 976CENB  |
| Catalog #     | 5232   |



### 110 - 100 YEAR **NEW**

Buck's famous 110, with specially designed handle, including 100-year medallion and nickel silver bolsters.

|               |   |
|---------------|---|
| Blade         | 3 1/2" clip, mirror polished                          |
| Length/Weight | 4 1/2" closed, 10.5 oz.                               |
| Handle        | Black Charcoal Diamond wood with Centennial medallion |
| Bolsters      | Nickel Silver   |
| Sheath        | Black leather   |
| Extras        | Serialized, limited-edition box                       |
| Model #       | 110CENB   |
| Catalog #     | 5226  |



### 525 - 100 YEAR **NEW**

Our "gentleman's" knife with the Centennial logo anodized on the handle.

|               |                               |
|---------------|-------------------------------|
| Blade         | 1 7/8" drop point             |
| Length/Weight | 2 1/4" closed, 1 oz.          |
| Handle        | Anodized with Centennial logo |
| Extras        | Limited-edition box           |
| Model #       | 525CENB                       |
| Catalog #     | 5216                          |



## A Tribute to Paul Lentz



Paul Lentz, the Vice President of our 2000 member strong Buck Collectors Club, passed away on July 11, 2001.

Paul was a man of vision and constantly went the extra mile to help his fellow man. His enthusiasm for Buck was delightful and he always had a quick smile. Paul will be missed. God bless you Paul. - Chuck Buck

100 YEARS  
OF QUALITY

EVERYDAY

Support in  
the eternal  
struggle of  
Man vs.  
Cardboard.

E

2002 CATALOG

You never know when a good knife might come in handy. Regardless of whether you keep it in your pocket, purse or glove compartment, our everyday knives can get you out of a bind. Conquer boxes. Vanquish dangling threads. Subdue stubborn envelopes. Never be unprepared again.



The Metro  
Model #759

### 433 JUNO™

Thin, one-hand opening lock-back pocket knife with unique, ergonomic styling.

|               |                                       |                  |
|---------------|---------------------------------------|------------------|
| Blade         | 2 1/2" drop point, partially serrated |                  |
| Length/Weight | 8 1/4" overall, 4" closed, 2.5 oz.    |                  |
| Handle        | Ergonomic glass-filled thermoplastic  |                  |
|               | <b>Model #</b>                        | <b>Catalog #</b> |
| Box           | 43394B                                | 5084             |
| Clam          | 43394C                                | 5085             |



### 759 METRO™ NEW

Triple use: knife, bottle and soda can opener. Attaches to key ring.

|               |                                   |                  |
|---------------|-----------------------------------|------------------|
| Blade         | 1 1/2" drop point                 |                  |
| Length/Weight | 2 1/2" closed, 1.5 oz.            |                  |
| Handle/Liners | Anodized aluminum/stainless steel |                  |
|               | <b>Model #</b>                    | <b>Catalog #</b> |
| <b>Black</b>  |                                   |                  |
| Box           | 75994B                            | 5281             |
| Clam          | 75994C                            | 5282             |
| <b>Blue</b>   |                                   |                  |
| Box           | 75984B                            | 5283             |
| Clam          | 75984C                            | 5284             |
| <b>Purple</b> |                                   |                  |
| Box           | 75974B                            | 5285             |
| Clam          | 75974C                            | 5286             |



#### One Hand Opening & Closing

Unfortunately, man was created with only two hands and sometimes one of those hands is hanging on for dear life. Whether you're facing a life or death struggle atop a mast or on the side of a mountain, or maybe just trying to keep your cheese out of the dirt, you'll find our one-handed opening and closing knives a handy solution to man's limitations.



FEATURE



**170/175/176 LIGHTNING\*****Ⓒ 170 LIGHTNING HTA\* I**

Small, lightweight, extra-smooth one-hand open/close knife.

|               |                             |
|---------------|-----------------------------|
| Blade         | 2 1/2"                      |
| Length/Weight | 3 1/2" closed, 2 oz.        |
| Handle        | Anodized aluminum in pewter |
| Clip          | Stainless steel             |

| Pewter | Model # | Catalog # |
|--------|---------|-----------|
| Box    | 170FLB  | 2700      |
| Clam   | 170FLC  | 2699      |

**Ⓓ 175 LIGHTNING HTA\* II**

Larger version of Lightning 170.

|               |                                  |
|---------------|----------------------------------|
| Blade         | 3" partially serrated            |
| Length/Weight | 4 1/2" closed, 3 oz.             |
| Handle        | Anodized aluminum in black-oxide |
| Clip          | Black                            |

| Black-oxide | Model #  | Catalog # |
|-------------|----------|-----------|
| Box         | 175FXB/B | 2842      |
| Clam        | 175FXB/C | 2843      |

**Ⓔ 176GD LIGHTNING HTA\* II WITH NEW ATS-34 BLADE**

High-end version of the Lightning HTA II with upgraded handle and advanced blade material.

|               |                                    |
|---------------|------------------------------------|
| Blade         | 3" partially serrated ATS-34 steel |
| Length/Weight | 4 1/2" closed, 3 oz.               |
| Handle        | Gold anodized                      |
| Clip          | Stainless steel                    |

|     | Model # | Catalog # |
|-----|---------|-----------|
| Box | 176GD8  | 5287      |

**181/186 ODYSSEY\*****Ⓒ 181FX ODYSSEY\* I-ATS**

Bold, aggressive and smooth, one-hand opening and closing action, with high-end ATS-34 steel.

|               |  |
|---------------|--|
| Blade         | 3 1/2" partially serrated ATS-34 steel |
| Length/Weight | 4 1/2" closed, 3 oz.                   |
| Handle        | Textured thermoplastic                 |
| Clip          | Metal pocket clip                      |

|             |           |      |
|-------------|-----------|------|
| U.S. Patent | 6,029,357 |      |
| Model #     | Catalog # |      |
| Box         | 181FXB    | 2715 |
| Clam        | 181FXC    | 2714 |

**186 ODYSSEY\* I-HCS**

All features of Odyssey I-HCS, with 420HC.

|               |   |
|---------------|---|
| Blade         | 3 1/2" non-serrated, or partially serrated, 420HC steel |
| Length/Weight | 4 1/2" closed, 3 oz.                                    |
| Handle        | Textured thermoplastic                                  |
| Clip          | Metal pocket clip                                       |
| U.S. Patent   | 6,029,357   |

| Ⓒ Non-Serrated | Model # | Catalog # |
|----------------|---------|-----------|
| Box            | 186FLB  | 2854      |
| Clam           | 186FLC  | 2855      |

| Ⓓ Serrated | Model # | Catalog # |
|------------|---------|-----------|
| Box        | 186FXB  | 2976      |
| Clam       | 186FXC  | 2975      |



**A 301 STOCKMAN®**

Buck's largest, 3-bladed traditional black-handled pocket knife.

|         |                         |
|---------|-------------------------|
| Blades  | Clip, spy and sheepfoot |
| Length  | 3 1/4" closed           |
| Model # | Catalog #               |
| Box     | 301B 2587               |
| Clam    | 301CP 2587              |

**B 303 BUCK CADET®**

Mid-sized, 3-bladed black-handled pocket knife.

|         |                         |
|---------|-------------------------|
| Blade   | Clip, spy and sheepfoot |
| Length  | 3 1/4" closed           |
| Model # | Catalog #               |
| Box     | 303B 9203               |
| Clam    | 303CP 1279              |

**C 305 LANCER™**

Buck's smallest, 2-bladed black-handled pocket knife.

|         |                 |
|---------|-----------------|
| Blades  | Clip and coping |
| Length  | 2 1/2" closed   |
| Model # | Catalog #       |
| Box     | 305B 2588       |
| Clam    | 305CP 1278      |

**D 309 COMPANION™**

Compact, 2-bladed, black handle.

|         |              |
|---------|--------------|
| Blades  | Clip and pen |
| Length  | 3" closed    |
| Model # | Catalog #    |
| Box     | 309B 9202    |
| Clam    | 309CP 1277   |

**E 425 MINIBUCK™**

Buck's smallest, lightweight, durable lock-back pocket knife.

|               |  |
|---------------|--|
| Blade         | 1 1/4" drop point                        |
| Length/Weight | 2 3/4" closed, 4 1/2" locked open, 1 oz. |
| Handle        | High-tech thermoplastic                  |
| Clip          | Can be attached to key chain             |
| Model #       | Catalog #                                |
| Box           | 425B 9200                                |
| Clam          | 425CP 1474                               |

**F 525 GENT™**

Classic SlimLine, stainless-steel, lock-back knife, Centennial handle etch, lapel pin and certificate included for 2002 only.

|         |                         |
|---------|-------------------------|
| Blade   | 1 1/4" drop point       |
| Length  | 2 3/4" closed           |
| Handle  | Brushed stainless steel |
| Model # | Catalog #               |
| Box     | 525B 9205               |
| Clam    | 525CP 1280              |

**G 525AM AMERICAN EAGLE™**

Classic SlimLine stainless-steel lock-back knife with American Eagle and flag overlay.

|         |                                      |
|---------|--------------------------------------|
| Blade   | 1 1/4" drop point                    |
| Length  | 2 3/4" closed                        |
| Handle  | Stainless steel with acrylic overlay |
| Model # | Catalog #                            |
| Box     | 525AMB 5189                          |
| Clam    | 525AMC 5224                          |

**H 526 EXECUTIVE™**

525 knife with added features: mirror-polished blade and faceted edges.

|         |                                    |
|---------|------------------------------------|
| Blade   | 1 1/4" mirror-polished drop point  |
| Length  | 2 3/4" closed                      |
| Handle  | Stainless steel with faceted edges |
| Model # | Catalog #                          |
| Box     | 526B 2657                          |
| Clam    | 526C 1907                          |



**501 SQUIRE™**

Mid-sized 500 Series, wooden-sided, lock-back SlimLine knife.

|                 |                               |
|-----------------|-------------------------------|
| Blade           | 2 1/4" drop point             |
| Length/Weight   | 3 1/2" closed, 3 oz.          |
| Bolsters/Liners | Stainless steel               |
| Handle          | Woodgrain                     |
| Sheath          | Black leather                 |
|                 | <b>Model #      Catalog #</b> |
| Box             | 501B      2598                |
| Clam            | 501CP    1270                 |

**503 PRINCE™**

Small size 500 Series, SlimLine knife.

|                 |                               |
|-----------------|-------------------------------|
| Blade           | 2 1/4" drop point             |
| Length/Weight   | 3 1/4" closed, 2 oz.          |
| Bolsters/Liners | Stainless steel               |
| Handle          | Woodgrain                     |
|                 | <b>Model #      Catalog #</b> |
| Box             | 503B      9201                |
| Clam            | 503CP    1274                 |

**505 KNIGHT™**

Smallest 500 Series, SlimLine knife.

|                 |                               |
|-----------------|-------------------------------|
| Blade           | 1 3/4" drop point             |
| Length/Weight   | 2 1/4" closed, 1.5 oz.        |
| Bolsters/Liners | Stainless steel               |
| Handle          | Woodgrain                     |
|                 | <b>Model #      Catalog #</b> |
| Box             | 505B      2599                |

**820 TLC™ KNIFE**

For cutting tile, linoleum, carpet, boxes and many other tasks.

|               |  |
|---------------|--|
| Blade         | 3", 1 1/2" serrated for added cutting power    |
| Length/Weight | 7 1/2" overall, 4.5 oz.                        |
| Features      | One-piece blade/tang runs the length of handle |
| Handle        | Kraton® for secure, comfortable grip           |
|               | <b>Model #      Catalog #</b>                  |
| Box           | 820BKB    5112                                 |
| Clam          | 820BKC    5113                                 |

**821 GRIP SAW™** NEW

Unique saw with sure-grip design. Ideal for tasks around the house and campsite.

|               |   |
|---------------|---|
| Blade         | Hardened, plated steel for corrosion resistance. One-piece blade/tang runs the length of handle |
| Length/Weight | 10 1/4", 5.1 oz.  |
| Handle        | Kraton® for secure, comfortable grip  |
| Sheath        | Injection molded, high-density plastic  |
|               | <b>Model #      Catalog #</b>   |
| Box           | 821BKB    5176  |
| Clam          | 821BKC    5177  |



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## OUTDOOR

Finding yourself in the great outdoors requires the tools to get you there.



2002 CATALOG

Whether your customers are backpackers, hikers, campers, kayakers, river rafters or rock climbers, there is a Buck knife designed for them. Buck's outdoor knives are rugged and many can be opened and closed with one hand - leaving the other hand free to climb, balance or paddle.

## Peter Whittaker Collaboration



Creating the ultimate outdoor knives requires going beyond the factory. To achieve top performance and utility, Buck Knives tapped the mind of world-renowned mountaineer Peter Whittaker.

When asked to collaborate on some new outdoor products with Buck Knives, Peter leapt at the opportunity...literally. Photo: Kent Wagner.

Buck's outdoor knives are designed primarily for backpackers, campers, and hikers. However, we thought the wisdom of one of the world's top mountain climbers would ensure that our knives pass the most severe tests for function and dependability. Whittaker and his staff of mountain guides provided the insight and field testing, enabling us to produce an all-new series of advanced-design outdoor knives.



## 751 APPROACH NEW

Rugged knife with one-hand opening and closing. Large lanyard hole to accommodate a full-size carabiner for easy attachment to a pack, climbing harness or belt loop.

|               |                                   |                  |
|---------------|-----------------------------------|------------------|
| Blade         | 3" drop point, partially serrated |                  |
| Length/Weight | 4 1/4" closed, 3.6 oz.            |                  |
| Handle        | Anodized aluminum                 |                  |
| <b>Black</b>  | <b>Model #</b>                    | <b>Catalog #</b> |
| Box           | 751B90B                           | 5259             |
| Clam          | 751B90C                           | 5260             |
| <b>Blue</b>   |                                   |                  |
| Box           | 751BLXB                           | 5261             |
| Clam          | 751BLXC                           | 5262             |
| <b>Purple</b> |                                   |                  |
| Box           | 751PLXB                           | 5263             |
| Clam          | 751PLXC                           | 5264             |



The Approach  
Model # 751

**A 435 REVOLUTION** NEW

Rugged, fixed-blade knife with a unique light-weight handle that revolves to become the sheath. Integral clipping mechanism.

Blade 3 1/2" drop point, partially serrated  
 Length/Weight 7 1/2", 2.4 oz.  
 Handle High-impact plastic  
 Sheath When knife is in closed position knife casing acts as sheath and a unique hanging mechanism is exposed.

U.S. Patent Pending  
 Model # Catalog #  
 Box 435B0B 5253  
 Cam 435B0C 5254



**B 753 NAVIGATOR** NEW

A lightweight, multi-purpose tool that features a substantial knife blade that opens with one hand, six implements and an integral clipping mechanism.

Blade 2 1/2" drop point, partially serrated  
 Length/Weight 3 1/2" closed, 5.6 oz.  
 Handle Anodized aluminum  
 Clip Unique hanging mechanism built into handle

U.S. Patent Pending  
 Model # Catalog #  
**Black Available 5/15/02**  
 Box 753B0B 5265  
 Cam 753B0C 5266  
**Blue Available 5/15/02**  
 Box 753B0B 5267  
 Cam 753B0C 5268  
**Purple Available 5/15/02**  
 Box 753P0B 5269  
 Cam 753P0C 5270



**A line of knives built to go where you go.**



The "Approach" is a folding locking-liner knife engineered to attach to a carabiner, which clips into a climbing harness, backpack or almost anything. The "Revolution" is an innovative "fixed blade" with a built-in clipping mechanism that rotates to

close into its handle, which also serves as a sheath. The "Navigator" is a multipurpose, one-hand opening knife with an integral clipping mechanism, pliers, can opener, screwdrivers and other assorted tools.

FEATURE

## 281 NXT<sup>®</sup> I-T5

One-hand open/close locking liner with comfortable rubber handle.

|                       |   |                  |
|-----------------------|---|------------------|
| Blade                 | 2 1/4" 420HC partially serrated or modified drop point (red only) |                  |
| Length/Weight         | 3 1/2" closed, 2.5 oz.  |                  |
| Handle                | Glass-reinforced nylon base with over-mold of Dynaflex rubber     |                  |
| Clip                  | Stainless-steel pocket clip                                       |                  |
| <b>A Serrated</b>     | <b>Model #</b>  | <b>Catalog #</b> |
| Blue                  |   |                  |
| Box                   | 281BUX  | 5000             |
| Clam                  | 281BUC  | 5005             |
| <b>B Cobalt</b>       |   |                  |
| Box                   | 281PUB  | 5002             |
| Clam                  | 281PUC  | 5007             |
| <b>C Red</b>          |   |                  |
| Box                   | 281RUX  | 5001             |
| Clam                  | 281RUC  | 5006             |
| <b>D Gray</b>         |   |                  |
| Box                   | 281GUX  | 5003             |
| Clam                  | 281GUC  | 5008             |
| <b>E Non-Serrated</b> |   |                  |
| Red                   |   |                  |
| Box                   | 281RDB  | 5039             |
| Clam                  | 281RDC  | 5044             |



## F 282 NXT<sup>®</sup> I

One-hand open/close knife with high-impact plastic handle.

|                |  |      |
|----------------|--|------|
| Blade          | 2 1/4" 420HC modified drop point, non-serrated |      |
| Length/Weight  | 3 1/2" closed, 2.5 oz.                         |      |
| Handle         | Black plastic                                  |      |
| Clip           | Stainless-steel pocket clip                    |      |
| <b>Model #</b> | <b>Catalog #</b>                               |      |
| Box            | 282B   | 2938 |
| Clam           | 282C   | 2939 |



## G 885 TACLITE<sup>™</sup>

A durable, lightweight knife with patent pending blade-release mechanism.

|                |  |      |
|----------------|--|------|
| Blade          | 3 1/4" ATS-34 steel, Rc 59-61          |      |
| Length/Weight  | 8 1/2" overall, 4 1/2" closed, 3.5 oz. |      |
| Handle         | G10                                    |      |
| Clip           | High-carbon stainless steel            |      |
| <b>Model #</b> | <b>Catalog #</b>                       |      |
| Box            | 885DB                                  | 5086 |

## H 886 MINI TACLITE<sup>™</sup> NEW

A smaller version of the TacLite<sup>™</sup> with the same patent pending blade release.

|                |                               |      |
|----------------|-------------------------------|------|
| Blade          | 2 1/4" ATS-34 steel, Rc 59-61 |      |
| Length/Weight  | 3 1/2" closed, 1.9 oz.        |      |
| Handle         | G10                           |      |
| <b>Model #</b> | <b>Catalog #</b>              |      |
| Box            | 886DB                         | 5174 |



### I 274 ECCO™ 2.25

Hi-tech compact knife with two locking one-hand open/close blades.

|               |                                 |
|---------------|---------------------------------|
| Blade         | 2 1/2" sheepfoot, serrated      |
|               | 2 1/2" spear point              |
| Length/Weight | 3 1/2" closed, 2.6 oz.          |
| Handle        | Glass-filled nylon              |
|               | <b>Model #</b> <b>Catalog #</b> |
| Box           | 2748PB    5092                  |
| Clam          | 2748PC    5093                  |

### I 275 ECCO™ 3.0

Larger version of model 274.

|               |                                 |
|---------------|---------------------------------|
| Blade         | 2 1/2" sheepfoot, serrated      |
|               | 2 1/2" spear point              |
| Length/Weight | 4" closed, 2.9 oz.              |
| Handle        | Glass-filled nylon              |
|               | <b>Model #</b> <b>Catalog #</b> |
| Box           | 2758PB    5090                  |
| Clam          | 2758PC    5091                  |



### K 462 MINI ACCESS™ NEW

Hi-tech folding lockblade sized to fit a key chain.

|               |   |
|---------------|---|
| Blade         | 1 1/2" drop point with serrations             |
| Length/Weight | 2 1/2" closed, 1 oz.                          |
| Handle        | Injection molded, glass-filled thermoplastic. |
|               | <b>Model #</b> <b>Catalog #</b>               |
| Box           | 4628PB    5275                                |
| Clam          | 4628PC    5276                                |

### L 463 ACCESS™ 2.25

Same features as model 465 in a compact size.

|               |   |
|---------------|---|
| Blade         | 2 1/2" modified drop point with serrations    |
| Length/Weight | 3 1/2" closed, 1.5 oz.                        |
| Handle        | Injection molded, glass-filled thermoplastic. |
|               | <b>Model #</b> <b>Catalog #</b>               |
| Box           | 4638PB    5273                                |
| Clam          | 4638PC    5274                                |

### M 465 ACCESS™ 3.0

Great value hi-tech folding lockblade.

|               |   |
|---------------|---|
| Blade         | 3" modified drop point with serrations        |
| Length/Weight | 4 1/2" closed, 2.5 oz.                        |
| Handle        | Injection molded, glass-filled thermoplastic. |
| Clip          | Pocket clip                                   |
|               | <b>Model #</b> <b>Catalog #</b>               |
| Box           | 4658PB    5271                                |
| Clam          | 4658PC    5272                                |



## 450 PROTEGE™

### A 450RD PROTEGE™

Lightweight lockblade with non-slip thermoplastic rubber handle.

|               |  |
|---------------|--|
| Blade         | 3" clip, non-serrated                            |
| Length/Weight | 4 1/2" closed, 7 1/2" locked open, 3 oz.         |
| Handle        | Black rubberized over glass-filled thermoplastic |
| Sheath        | Heavy-duty black nylon                           |
|               | <b>Model #</b> <b>Catalog #</b>                  |
| Box           | 450RDB      2541                                 |
| Clam          | 450RDC      2337                                 |

### B 450FX PROTEGE™

Updated version of model 450RD featuring modified blade shape and one-hand opening.

|               |  |
|---------------|--|
| Blade         | 3" modified clip, partially serrated             |
| Length/Weight | 4 1/2" closed, 7 1/2" locked open, 3 oz.         |
| Handle        | Black rubberized over glass-filled thermoplastic |
| Sheath        | Heavy-duty black nylon                           |
|               | <b>Model #</b> <b>Catalog #</b>                  |
| Box           | 450FXB      2621                                 |
| Clam          | 450FXC      2487                                 |

### C 455FX MINI-PROTEGE™

Miniature version of Protege 450FX.

|               |  |
|---------------|--|
| Blade         | 2" modified clip, partially serrated                       |
| Length/Weight | 3" closed, 5" locked open, 1 oz.                           |
| Handle        | Black rubberized, non-slip over glass-filled thermoplastic |
|               | <b>Model #</b> <b>Catalog #</b>                            |
| Box           | 455FXB      2617   |
| Clam          | 455FXC      2488   |

## 442/444 BUCKLITE™

### D 442 BUCKLITE™

Rugged, lightweight lockblade knife.

|               |  |
|---------------|--|
| Blade         | 3" drop point                                |
| Length/Weight | 4 1/2" closed, 7 1/2" locked open, 2.5 oz.   |
| Handle        | Black thermoplastic with rounded edges       |
| Clip          | Detachable metal for right- or left-hand use |
| U.S. Patent   | No. 5,826,340                                |
|               | <b>Model #</b> <b>Catalog #</b>              |
| Box           | 442BKB      9206                             |
| Clam          | 442BKP      2409                             |

### E 444 BUCKLITE™ II

Smaller version of model 442 BuckLite, Centennial blade etch, Incol pin and certificate included for 2002 only.

|               |   |
|---------------|---|
| Blade         | 2 1/4" drop point                           |
| Length/Weight | 3 1/4" closed, 6 1/2" locked open, 1.25 oz. |
| Handle        | Black thermoplastic with rounded edges      |
| U.S. Patent   | No. 5,826,340                               |
|               | <b>Model #</b> <b>Catalog #</b>             |
| Box           | 444BKB      2595                            |
| Clam          | 444BKP      2407                            |





**F 180YT CROSSLOCK® YACHTSMAN™**

One-hand open/close action, two blades with features perfect for boaters.

- Blade 3 1/2" sheepfoot, partially serrated
- 3 1/2" blade with essential boating tools:
  - Spinner wrench
  - Shackle wrench
  - Paint can/bottle opener
  - Large flat-blade screwdriver
  - Universal wire stripper

Length/Weight 5" closed, 5.5 oz.  
 Sheath Heavy-duty black nylon, plus wrist lanyard

|             |           |
|-------------|-----------|
| Model #     | Catalog # |
| Box 180YTB  | 2729      |
| Clam 180YTC | 2670      |



**G 185 TIBURON™**

Multi-purpose water sports knife designed in collaboration with world-renowned kayaker Ed Gillet.

- Blade 3 1/2" partially serrated blade
- Chisel point
- Line/strip cutter
- Wrench, tool adapter slot

Length/Weight 8 1/2" overall, 6 oz.  
 Steel 17-7PH stainless steel for increased corrosion resistance

|             |  |
|-------------|--|
| Handle      | Skeleton style   |
| Sheath      | Molded with belt loop and clip for right- or left-hand use |
| U.S. Patent | No. 5,359,778  |
| Model #     | Catalog #  |
| Box 185WSB  | 2836   |



**H 755 FOLDING SAW NEW**

Lightweight, folding camp saw for compact carry and safe storage. Removable blade for easy cleaning.

- Blade 6 1/2" with off-set teeth in hardened, plated steel for corrosion resistance (Extra blades available)

Length/Weight 8 1/2" closed, 4.3 oz.  
 Handle Molded ABS plastic with comfortable contouring.

|             |           |
|-------------|-----------|
| Model#      | Catalog # |
| Box 755DKB  | 5277      |
| Clam 755DKC | 5278      |

**I 757 CAMP AXE NEW**

Ergonomic handle and head-weighted for improved performance.

- Cutting Edge 3"
- Length/Weight 13 1/2", 19 oz.
- Handle Ergonomic sheath, high-impact plastic
- Sheath Molded nylon

|             |           |
|-------------|-----------|
| Model#      | Catalog # |
| Box 757BKR  | 5279      |
| Clam 757BKC | 5280      |



100 YEARS  
OF QUALITY

## HUNTING/ FISHING

Tools that  
help craft  
hunting  
stories.

H

2002 CATALOG

For a century hunters have depended on the quality and craftsmanship of Buck Knives. Our attention to detail and unparalleled reputation have made us the #1 brand in hunting knives for decades. This year we've added a variety of new designs in addition to our traditional best sellers.

Alpha Hunter  
Model #193

193/194/693/694 **NEW**

### ALPHA HUNTER™

Rugged, fixed-blade knife with contoured handle and "grip" ridges integrated into top of blade tang.

|                             |  |                  |
|-----------------------------|--|------------------|
| Blade                       | 4 1/2" drop point, full-length tang  |                  |
| Length/Weight               | 8 1/2", 7.2 oz.  |                  |
| Handle                      | Resin-impregnated Rosewood or rubberized slabs that leave border of tang exposed |                  |
| Sheath                      | Cordura®   |                  |
|                             | <b>Model#</b>  | <b>Catalog #</b> |
| <b>A</b> 193 Wood Guthook   |  |                  |
| Box                         | 193B   | 5239             |
| Clam                        | 193C   | 5240             |
| <b>B</b> 194 Wood           |  |                  |
| Box                         | 194B   | 5237             |
| Clam                        | 194C   | 5238             |
| <b>C</b> 693 Rubber Guthook | <b>Available 5/15/02</b>   |                  |
| Box                         | 693BKB   | 5235             |
| Clam                        | 693BKC   | 5236             |
| <b>D</b> 694 Rubber         | <b>Available 5/15/02</b>   |                  |
| Box                         | 694BKB   | 5233             |
| Clam                        | 694BKC   | 5234             |

276/277/278/279 **NEW**

### FOLDING ALPHA HUNTER™

Companion to Alpha Hunter in folding option for compact carry. One-handed open/close design.

|                             |  |                  |
|-----------------------------|--|------------------|
| Blade                       | 3 1/2" drop point  |                  |
| Length/Weight               | 5" closed, 8 oz.   |                  |
| Handle                      | Resin-impregnated Rosewood or rubberized slabs that leave border of handle exposed |                  |
| Sheath                      | Cordura®   |                  |
|                             | <b>Model#</b>  | <b>Catalog #</b> |
| <b>E</b> 276 Wood Guthook   | <b>Available 6/15/02</b>   |                  |
| Box                         | 276B   | 5247             |
| Clam                        | 276C   | 5248             |
| <b>F</b> 277 Wood           | <b>Available 6/15/02</b>   |                  |
| Box                         | 277B   | 5245             |
| Clam                        | 277C   | 5246             |
| <b>G</b> 278 Rubber Guthook | <b>Available 6/15/02</b>   |                  |
| Box                         | 278BKB   | 5243             |
| Clam                        | 278BKC   | 5244             |
| <b>H</b> 279 Rubber         | <b>Available 6/15/02</b>   |                  |
| Box                         | 279BKB   | 5241             |
| Clam                        | 279BKC   | 5242             |

#### "ZIPPER" GUT HOOK

Gut hooks help take the work out of field dressing and skinning game. But not all gut hooks are the same. Buck designers worked with outfitters and hunters to develop our unique patented Zipper gut hook. Careful attention to angles on the sharpened edge, shape and size of the entry opening, and location of the hook on the blade make the Zipper the best gut hook on the market.

U.S. Patent 5,359,778

FEATURE



**191/691 BUCK ZIPPER™**

Efficient fixed blade for field dressing game.

|                                      |  |                  |
|--------------------------------------|--|------------------|
| Blade                                | 4 1/4" hollow-ground satin-finish steel,<br>1/2" wide guttingskinning blade  |                  |
| Length/Weight                        | 8 1/2" overall, 7 oz.  |                  |
| Handle/Features                      | Woodgrain with polished brass and<br>guard (191)<br>Textured, rubberized with satin-finish butt<br>and guard (691) |                  |
| Sheath                               | Brown leather (191)<br>Heavy-duty black nylon (691)  |                  |
| U.S. Patent                          | 5,359,778  |                  |
| <b>A</b> Buck Zipper                 | <b>Model #</b>   | <b>Catalog #</b> |
| Box                                  | 191BRB   | 2550             |
| Clam                                 | 191BRC   | 1743             |
| <b>B</b> Buck Zipper-R               | <b>Model #</b>   | <b>Catalog #</b> |
| Box                                  | 691BRB   | 2607             |
| Clam                                 | 691BRC   | 1745             |
| <b>C</b> Buck Zipper-R<br>Serrations | <b>Model #</b>   | <b>Catalog #</b> |
| Box                                  | 691BPOB  | 5249 <b>NEW</b>  |
| Clam                                 | 691BPOC  | 5250             |

**192/692 VANGUARD®**

All-purpose field knife.

|                                   |  |                  |
|-----------------------------------|--|------------------|
| Blade                             | 4 1/4" hollow-ground drop point,<br>satin-finish steel   |                  |
| Length/Weight                     | 8" overall, 7 oz.  |                  |
| Handle/Features                   | Woodgrain with polished brass and<br>guard (192)<br>Textured, rubberized with satin-finish butt<br>and guard (692) |                  |
| Sheath                            | Brown leather (192)<br>Heavy-duty black nylon (692)  |                  |
| <b>D</b> Vanguard                 | <b>Model #</b>   | <b>Catalog #</b> |
| Box                               | 192BRB   | 2584             |
| Clam                              | 192BRC   | 1744             |
| <b>E</b> Vanguard-R               | <b>Model #</b>   | <b>Catalog #</b> |
| Box                               | 692BRB   | 2615             |
| Clam                              | 692BRC   | 1746             |
| <b>F</b> Vanguard-R<br>Serrations | <b>Model #</b>   | <b>Catalog #</b> |
| Box                               | 692BPOB  | 5251 <b>NEW</b>  |
| Clam                              | 692BPOC  | 5252             |



**471 DIAMONDBACK™ 4.25**

Fixed blade with a handle that replicates the pattern of a Diamondback snakeskin.

|               |                         |                  |
|---------------|-------------------------|------------------|
| Blade         | 4 1/2" 420HC steel      |                  |
| Length/Weight | 9 1/2" overall, 7 oz.   |                  |
| Handle        | Thermoplastic rubber    |                  |
| Sheath        | Heavy-duty molded nylon |                  |
|               | <b>Model #</b>          | <b>Catalog #</b> |
| Box           | 471BFB                  | 2990             |
| Clam          | 471BFC                  | 2991             |

**476 DIAMONDBACK™ 3.25**

A compact version of the fixed blade with Diamondback texture on the handle.

|               |                         |                  |
|---------------|-------------------------|------------------|
| Blade         | 3 1/4" 420HC steel      |                  |
| Length/Weight | 7" overall, 5 oz.       |                  |
| Handle        | Thermoplastic rubber    |                  |
| Sheath        | Heavy-duty molded nylon |                  |
|               | <b>Model #</b>          | <b>Catalog #</b> |
| Box           | 476BFB                  | 5068             |
| Clam          | 476BFC                  | 5069             |

**477 CAPING KNIFE** NEW

Small, easy-to-handle field dressing knife with unique blade shape for delicate cutting.

|               |                                  |                  |
|---------------|----------------------------------|------------------|
| Blade         | 3 1/2" with small hook           |                  |
| Length/Weight | 8", 2.4 oz.                      |                  |
| Handle        | Black rubberized or camo (477CM) |                  |
| Sheath        | Covertura® black or camo (477CM) |                  |
| <b>Black</b>  | <b>Model #</b>                   | <b>Catalog #</b> |
| Box           | 477BFB                           | 5203             |
| Clam          | 477BFC                           | 5204             |
| <b>Camo</b>   | <b>Model #</b>                   | <b>Catalog #</b> |
| Box           | 477CMB                           | 5211             |
| Clam          | 477CMC                           | 5205             |



**110 FOLDING HUNTER®**

The most copied knife in the world, this is the original lock-back knife. Centennial medallion, lapel pin and certificate included for 2002 only (110B/110CP).

|                 |   |
|-----------------|---|
| Blade           | 3 1/2" dip                                    |
| Length/Weight   | 4 1/2" closed, 6 oz.                          |
| Bolsters/Liners | Brass   |
| Handle          | Natural woodgrain,<br>Plain or Finger Grooved |
| Sheath          | Black leather                                 |

|          |                       |                |                  |
|----------|-----------------------|----------------|------------------|
| <b>A</b> | <b>Plain</b>          | <b>Model #</b> | <b>Catalog #</b> |
|          | Box                   | 110B           | 9210             |
|          | Clam                  | 110CP          | 1268             |
| <b>B</b> | <b>Finger Grooved</b> |                |                  |
|          | Box                   | 110FGB         | 2538             |
|          | Clam                  | 110FGP         | 1263             |

**C 500 DUKE®**

Largest of the 500 Series SlimLine lock-back knives.

|                 |                      |                  |
|-----------------|----------------------|------------------|
| Blade           | 3 1/2" drop point    |                  |
| Length/Weight   | 4 1/2" closed, 5 oz. |                  |
| Bolsters/Liners | Stainless steel      |                  |
| Handle          | Woodgrain            |                  |
| Sheath          | Black leather        |                  |
|                 | <b>Model #</b>       | <b>Catalog #</b> |
| Box             | 500B                 | 2597             |
| Clam            | 500CP                | 2832             |

(See other 500 series on page 11).

**112 RANGER®**

Smaller version of Folding Hunter.

|                 |  |
|-----------------|--|
| Blade           | 3" dip                                     |
| Length/Weight   | 4 1/2" closed, 6.5 oz.                     |
| Bolsters/Liners | Brass                                      |
| Handle          | Natural woodgrain, Plain or Finger Grooved |
| Sheath          | Black Cordura®                             |

|          |                       |                |                  |
|----------|-----------------------|----------------|------------------|
| <b>D</b> | <b>Plain</b>          | <b>Model #</b> | <b>Catalog #</b> |
|          | Box                   | 112B           | 2632             |
|          | Clam                  | 112CP          | 1264             |
| <b>E</b> | <b>Finger Grooved</b> |                |                  |
|          | Box                   | 112FGB         | 2539             |
|          | Clam                  | 112FGP         | 1147             |



**119 SPECIAL®**

Buck's most popular sheath knife. The Phenolic includes Centennial blade etch, lapel pin and certificate for 2002 only.

|        |   |  |
|--------|---|--|
| Blade  | 6" with blood groove                                    |  |
| Length | 10 1/2" overall   |  |
| Weight | 7.5 oz. (Phenolic)<br>10.5 oz. (Cocobola)               |  |
| Handle | Phenolic or Cocobola                                    |  |
| Sheath | Black leather (Phenolic)<br>Burgundy leather (Cocobola) |  |

|            | Model # | Catalog # |
|------------|---------|-----------|
| ① Phenolic |         |           |
| Box        | 1198    | 9207      |
| Clam       | 1199C   | 1273      |
| ② Cocobola |         |           |
| Box        | 1198B   | 2638      |
| Clam       | 11989C  | 2818      |

**① 105 PATHFINDER®**

All-purpose knife for general outdoor use.

|               |                         |           |
|---------------|-------------------------|-----------|
| Blade         | 5"                      |           |
| Length/Weight | 9 1/4" overall, 4.5 oz. |           |
| Handle        | Phenolic                |           |
| Sheath        | Black leather           |           |
|               | Model #                 | Catalog # |
| Box           | 1058                    | 2535      |

**① 103 SKINNER®**

Hunting knife with turned-down point.

|               |                         |           |
|---------------|-------------------------|-----------|
| Blade         | 4" long, extra wide     |           |
| Length/Weight | 8 1/4" overall, 5.5 oz. |           |
| Handle        | Phenolic                |           |
| Sheath        | Black leather           |           |
|               | Model #                 | Catalog # |
| Box           | 1038                    | 2659      |

**102 BUCK WOODSMAN®**

Fine point for fish and small game.

|        |   |  |
|--------|---|--|
| Blade  | 4"  |  |
| Length | 7 1/2" overall  |  |
| Weight | 2.5 oz. (Phenolic)<br>3.5 oz. (Cocobola)                |  |
| Sheath | Black leather (Phenolic)<br>Burgundy leather (Cocobola) |  |

|            | Model # | Catalog # |
|------------|---------|-----------|
| ① Phenolic |         |           |
| Box        | 1028    | 2628      |
| Clam       | 1029C   | 1271      |
| ② Cocobola |         |           |
| Box        | 1028B   | 2534      |



**A 403 BIG SKY™**

Compact field knife designed in collaboration with Montana outfitters Tom Smith & Greg Lilly.

|               |  |
|---------------|--|
| Blade         | 3 1/2" utility style with full-length tang |
| Length/Weight | 8 1/2" overall, 2.5 oz.                    |
| Steel         | 420HC stainless steel                      |
| Handle        | Oak-grain finish                           |
| Sheath        | Brown leather with multi-attachment clip   |
| Model #       | Catalog #                                  |
| Box           | 403BPB 2930                                |

**B 180D3 CROSSLOCK® HUNTER CAMO**

Unique, patented double-bladed locking liner designed for field dressing game. Camo coated with Realtree® Advantage camo pattern.

|               |   |
|---------------|---|
| Blades        | 3 1/2" gutting/skinning blade with saw on back edge for cutting bone<br>3 1/2" drop-point blade |
| Length/Weight | 5" closed, 4.5 oz.  |
| Clip          | Metal pocket clip   |
| U.S. Patent   | No. 5,561,973<br>No. 5,537,750  |
| Model #       | Catalog #   |
| Box           | 18003B 2630   |
| Clam          | 18003C 2485   |

**C 815 UTILITY SHEARS**

Big, tough shears for home, shop or game.

|               |  |
|---------------|--|
| Length/Weight | 7 1/2" overall, 4 oz.  |
| Features      | Easy-to-clean, take-apart design   |
| Other Uses    | Pry open lids, open screw-top containers, open bottles, cut line, use as screwdriver |
| Model #       | Catalog #  |
| Box           | 815BPB 1679  |
| Clam          | 815BPC 1683  |

**HEAT TREATMENT**

Heat treating is both an art and a science and no company understands the heat treatment of knife blades better than Buck Knives. And no one is more of an expert in this area than renowned custom knife heat treater Paul Bos, who oversees all of Buck's heat treating. Proper hardening is crucial to developing optimum blade properties and at Buck we take extra steps few other knife companies can afford, like using a computer-controlled continuous-belt furnace, sub-zero cooling at minus 120 degrees, and for our highest carbon steels, a unique three-step temper.

**FEATURE**



## FISHING KNIVES



When designing a good fillet knife there is no room for mediocrity. Razor sharpness, a flexible blade and a non-slip grip are mandatory for any serious fisherman. Stream, lake and deep-sea fishermen alike will find our fishing knives the perfect tool.

### 559 FISHLOCKER®

Lightweight, locking, folding fillet knife.

|               |                                     |
|---------------|-------------------------------------|
| Blade         | 4 1/4" 420J2 stainless steel        |
| Length/Weight | 12" locked open, 4 oz.              |
| Handle        | Nylon, glass and mineral reinforced |
|               | <b>Model #      Catalog #</b>       |
| Box           | 559BK8      5126                    |
| Clam          | 559BK4      5127                    |

### 224 ULTI-MATE™ STREAM

Smallest of Buck's 3 fillet knives.

|               |                               |
|---------------|-------------------------------|
| Blade         | 4 1/2" 420J2 stainless steel  |
| Length/Weight | 9 1/4", 3.5 oz.               |
| Handle        | Kevlar®                       |
| Sheath        | Plastic with drain hole       |
|               | <b>Model #      Catalog #</b> |
| Box           | 224B      6323                |
| Clam          | 224P      6324                |

### 226 ULTI-MATE™ LAKE

Intermediate-size fillet knife.

|               |                               |
|---------------|-------------------------------|
| Blade         | 6 1/4" 420J2 stainless steel  |
| Length/Weight | 11 1/4", 3.75 oz.             |
| Handle        | Kevlar®                       |
| Sheath        | Plastic with drain hole       |
|               | <b>Model #      Catalog #</b> |
| Box           | 226B      6327                |
| Clam          | 226P      6328                |

### 229 ULTI-MATE™ OCEAN

Buck's largest for filleting the Big One.

|               |                               |
|---------------|-------------------------------|
| Blade         | 8 1/4" 420J2 stainless steel  |
| Length/Weight | 13 1/4", 4.75 oz.             |
| Handle        | Kevlar®                       |
| Sheath        | Plastic with drain hole       |
|               | <b>Model #      Catalog #</b> |
| Box           | 229B      6336                |



100 YEARS  
OF QUALITY

## TACTICAL SEARCH & RESCUE

In the field it's  
good to have a  
partner with 100  
years of experience.

T

2002 CATALOG

When you're performing tasks under the most demanding conditions it's imperative that you have equipment you can depend on. Engineered for search and rescue teams, trained professionals and serious adventurers, Buck's tactical line was developed under the premise that failure is not an option.

## Strider Collaboration



The Strider guys are usually incredibly well camouflaged. We think these are photos of them, but we can never be sure.  
Photo courtesy of Seklar Knives, Inc.

Former military personnel Mick Strider and Duane Dwyer founded Strider Knives with a mission to develop custom edged tools that perform in the harshest conditions.

When Buck Knives began developing

a line of tactical knives we turned to the best in the industry. Strider and Buck's collaboration resulted in knives built to exceed their use in situations with a quality normally reserved for custom-made knives. The Buck-Strider series offers a BG-42 steel blade on the first 500 produced and ATS-34 steel on all others. Superior edge-retention, virtually indestructible G10 handles, and titanium liners and locks make these tactical knives state-of-the-art.



### 888 STRIDER<sup>®</sup> SOLUTION NEW

Extremely durable, tactical fixed blade for application where "failure is not an option."

|               |   |           |
|---------------|---|-----------|
| Blade         | 4 1/2" drop point   |           |
| Length/Weight | 9 1/2", 11.2 oz.  |           |
| Handle        | G10   |           |
| Sheath        | Cordura <sup>®</sup> with molded Hydex <sup>®</sup> liner |           |
|               | Model #   | Catalog # |
| Box           | 8888  | 5164      |



Mini-Strider<sup>™</sup> Tanto  
Model #881

**880 STRIDER™**

Large, rugged, tactical folder with one-handed opening/closing and hi-tech design and materials.

|   |               |                                      |           |
|---|---------------|--------------------------------------|-----------|
|   | Blade         | 4" spear point or tanto              |           |
|   | Length/Weight | 5 1/4" closed, 5.75 oz.              |           |
|   | Handle        | G10, reinforced with titanium liners |           |
|   | Clip          | Stainless steel                      |           |
| A | Spear Pt      | Model #                              | Catalog # |
|   | Box           | 880SPB                               | 5103      |
| B | Tanto         | Model #                              | Catalog # |
|   | Box           | 880TB                                | 2918      |

**881 MINI STRIDER™**

Smaller version of the Strider tactical folder.

|   |               |   |                      |
|---|---------------|---|----------------------|
|   | Blade         | 3" spear point or tanto style, ATS-34 steel |                      |
|   | Length/Weight | 7" overall, 4" closed, 3.92 oz.             |                      |
|   | Handle        | G10 reinforced with titanium liners         |                      |
|   | Clip          | Stainless steel                             |                      |
| C | Spear Pt      | Model #                                     | Catalog # <b>NEW</b> |
|   | Box           | 881SPB                                      | 5104                 |
| D | Tanto         | Model #                                     | Catalog #            |
|   | Box           | 881TB                                       | 2977                 |

**189 INTREPID™ II**

Powerful survival, utility knife.

|  |         |   |      |
|--|---------|---|------|
|  | Blade   | 6 1/4" tanto, 420HC steel                 |      |
|  | Length  | 11 1/2"                                   |      |
|  | Handle  | 5" thermoplastic, removable               |      |
|  | Sheath  | Form-fitted Hydex,<br>nylon webbing cover |      |
|  | Model # | Catalog #                                 |      |
|  | Box     | 189T                                      | 2749 |

**650 NIGHTHAWK™**

Rugged, tactical fixed blade with dramatic, ergonomic two-tone handle.

|  |               |  |      |
|--|---------------|--|------|
|  | Blade         | 6 1/2" black oxide, 420HC steel                          |      |
|  | Length/Weight | 11 1/2" overall, 10 oz.                                  |      |
|  | Handle        | Black/Olive, reinforced molded nylon,<br>rubberized grip |      |
|  | Sheath        | Heavy-duty black nylon                                   |      |
|  | Model #       | Catalog #  |      |
|  | Box           | 65000B   | 5150 |



2002

Each year Buck Knives produces a series of limited edition knives that incorporate special artistry or materials to create a highly collectible keepsake. These valuable pieces often become family heirlooms passed on from one generation to the next. We think you'll agree that this year's collection is truly extraordinary.

## LIMITED EDITION KNIVES

A 403 HUNTER PROFILE™ NEW

Multi-wood handle fixed blade with 24K gold hunter and dog profile laser cut in blade.

|               |  |
|---------------|--|
| Blade         | 3 1/2" with 24K gold plated laser cut                        |
| Handle        | Multi-wood, Elderwood Burl, Rosewood and Charcoal Dymondwood |
| Length/Weight | 8 1/2" overall, 2.5 oz.                                      |
| Sheath        | Leather  |
| Extras        | Serialized, limited-edition box                              |
| Model #       | 403HDB   |
| Catalog #     | 5296   |

B 475 RUNNING DEER NEW

Boxed Elderwood Burl handled fixed blade with 24K gold running deer laser cut in blade.

|               |                                       |
|---------------|---------------------------------------|
| Blade         | 3 1/2" with 24K gold plated laser cut |
| Handle        | Boxed Elderwood Burl                  |
| Length/Weight | 7" overall, 4" closed, 3.92 oz.       |
| Sheath        | Brown leather                         |
| Extras        | Limited-edition box                   |
| Model #       | 475RD                                 |
| Catalog #     | 5217                                  |

## C 970 DAMASCUS DAGGER

Small dagger with beautiful swirling Damascus pattern blade and Bahama Cherrywood handles.

|               |  |
|---------------|--|
| Blade         | 3" Damascus steel, one-piece blade/tang, full length                     |
| Handle        | Bahama Cherrywood slabs that leave border of Damascus steel tang exposed |
| Length/Weight | 7" overall, 4 oz.  |
| Extras        | Glass-top, black-wood box for display, Certificate of Authenticity       |
| Model #       | 970B   |
| Catalog #     | 9283   |

## D 204 KOJI FOLDER

Elegant locking liner made in collaboration with famed Japanese custom knife maker Koji Hara.

|               |   |
|---------------|---|
| Blade         | 2 1/2" modified drop point, polished ATS-34 steel, beautiful thumb stud |
| Handle        | Koji's signature metal "stone-step" design with Burwood inlay           |
| Length/Weight | 5 1/2" overall, 1.8 oz.   |
| Extras        | Limited-edition box, Certificate of Authenticity                        |
| Available     | 6/15/02   |
| Model #       | 204B  |
| Catalog #     | 5120  |

E 503 BONDED STONE NEW

Our 503 lock-back knife with colorful inlays of bonded stone.

|               |  |
|---------------|--|
| Blade         | 2 1/2" drop point, 420HC                           |
| Handle        | Banded Chrysofila, Blue River Agate (Bonded stone) |
| Length/Weight | 3 1/2" closed, 2 oz.                               |
| Extras        | Limited-edition box                                |
| Model #       | 50353  |
| Catalog #     | 2994   |
| Model #       | 50354  |
| Catalog #     | 5223   |

ATS-34  
STAINLESS STEEL

## Koji



We developed the Koji Folder with Koji Hara,

one of Japan's finest custom knife makers. Many of Koji's knives exhibit intricately hand-milled stone-step bolsters reminiscent of ancient bas-relief sculptures with handles of exotic wood. With the help of computer guided machinery, we carefully match the delicate movements Koji makes by hand.



### 110 BUFFALO HUNTER NEW

Buck's famous 110 with Brian Yellowhorse depiction of the Buffalo Hunter legend in stone inlay of Opal, Black Jet, Turquoise, Coral and Ironwood in handle.

|                |  |
|----------------|--|
| Blade          | 3 1/4", mirror-polished 420HC  |
| Handle         | Stone inlay of Opal, Black Jet, Turquoise, Coral, Ironwood   |
| Length/Weight  | 4 1/4" closed, 8 oz.   |
| Extras         | Navajo Artist original artwork, Certificate of Authenticity, wood box signed by Brian with his logo lasered on the lid, serialized |
| <b>Model #</b> | <b>Catalog #</b>   |
| Box 110BYB     | 5231   |

### 175 ARTIST SERIES NEW LIGHTNING HTA<sup>®</sup> II

Hi-tech one-hand opening/closing knife with original art by Jon Q Wright and Robert Schmidt.

|                          |  |
|--------------------------|--|
| Blade                    | 3" partially serrated  |
| Handle                   | Anodized aluminum with choice of scene   |
| Length/Weight            | 4 1/4" closed, 3 oz.   |
| Clip                     | Metal pocket clip  |
| Extras                   | Certificate of Authenticity signed by artists, wood case with Buck logo laser on lid |
| <b>Model #</b>           | <b>Catalog #</b>   |
| <b>Grand Slam</b>        |  |
| Box 175S23B              | 5218   |
| <b>American Wildlife</b> |  |
| Box 175S24B              | 5219   |

### 525 ARTIST SERIES NEW

Hi-tech aluminum handle lockback with anodized artwork.

|                |   |
|----------------|---|
| Blade          | 1 1/4" drop point   |
| Handle         | Anodized aluminum   |
| Length/Weight  | 2 1/4" closed, 1 oz.  |
| Extras         | Certificate of Authenticity signed by artists, wood case with Buck logo lasered on the lid. |
| <b>Model #</b> | <b>Catalog #</b>  |
| <b>Eagle</b>   |   |
| Box 525S5B     | 5220  |
| <b>Bass</b>    |   |
| Box 525S7B     | 5221  |
| <b>Wolf</b>    |   |
| Box 525S6B     | 5222  |

## Brian Yellowhorse Collaboration



Introducing knife inlays by Brian Yellowhorse, a gifted Navajo craftsman. Born to the Kiiyaa'a'a nii (towering house people) Clan, Brian's passion for channel inlay was ignited at an early age. Learning techniques from his father and grandfather, his craft has matured and flourished. Brian believes in blending his techniques and design with his Navajo heritage. The results speak for themselves.



## Jon Q Wright and Artists



As America's fascination with fishing and hunting grows, Buck Knives has continued to work with renowned gamefish artist Jon Q Wright and wildlife artist Bob Schmidt. Their work appears in many limited-edition prints and on the covers of numerous outdoor magazines. Detailed artwork and Buck craftsmanship make this collection truly extraordinary.

Buck Knives knows that when your customers invest in a high-quality knife, they expect it to last. Protecting that investment is precisely the reason we offer a variety of different knife care products.

## A 131 ARKANSAS WASHITA HONING STONE

Natural Arkansas sharpening stone.

|           |                 |  |
|-----------|-----------------|--|
| Size      | 1 1/2" x 4 1/2" |  |
| Model #   | 131             |  |
| Catalog # | 197             |  |
| Box       | 131             |  |



## B 1325 DIAMOND TAPER SHARPENER

Ideal for sharpening serrated blades.

|           |        |  |
|-----------|--------|--|
| Size      | 4 1/2" |  |
| Model #   | 1325C  |  |
| Catalog # | 5111   |  |
| Clam      | 1325C  |  |
| Box       | 1325B  |  |
|           | 5205   |  |



## C 1326 DIAMOND POCKET SHARPENING STONE, FINE

Pocket-size sharpening stone with interrupted surface, featuring Micro-Tool sharpening pad and fishing hook groove.

|           |             |  |
|-----------|-------------|--|
| Size      | 4" x 1"     |  |
| Sheath    | Black Nylon |  |
| Packaging | Clam pack   |  |
| Model #   | 1326C       |  |
| Catalog # | 5306        |  |



## D 1327/1328 DIAMOND SHARPENING STONE

Interrupted surface, sharpening stone featuring Micro-Tool sharpening pad, molded plastic base and non-slip rubber feet. Offered in both coarse and fine grit.

|           |                        |  |
|-----------|------------------------|--|
| Size      | 6 1/2" x 1 1/2" x 1/2" |  |
| Packaging | Clam pack              |  |
| Model #   | 1327C                  |  |
| Catalog # | 5307                   |  |
| D Coarse  | 1327C                  |  |
| E Fine    | 1328C                  |  |
|           | 5306                   |  |



## F 1329 3-STONE SHARPENING SYSTEM

3-Stone sharpening system featuring one coarse and one fine diamond bench stone with interrupted surface and Micro-Tool pad as well as one 6-inch Fine Arkansas Stone. Comes complete with molded plastic base and honing oil.

|           |                      |  |
|-----------|----------------------|--|
| Size      | 8 1/2" x 2 1/2" x 3" |  |
| Model #   | 1329B                |  |
| Catalog # | 5309                 |  |
| Box       | 1329B                |  |



### ① 152 JIFTY SHARP™

Edges blades or scissors.

|           |                             |           |
|-----------|-----------------------------|-----------|
| Size      | 4" overall                  |           |
| Packaging | Sold on display card of six |           |
|           | Model #                     | Catalog # |
| Clam      | 1528                        | 1262      |

### ① 13202 WHITE LIGHTNING™ HONING OIL

Improves efficiency of sharpening stone.

|           |                            |           |
|-----------|----------------------------|-----------|
| Size      | 3 oz. plastic bottles      |           |
| Packaging | Countertop 12-pack display |           |
|           | Model #                    | Catalog # |
| Box       | 13202                      | 2999      |

### ① 1330 WHITE LIGHTNING™ **NEW** CLEAN STREAK™

Completely residue-free metal prep. Just spray and wipe – no rinsing required.

|           |   |           |
|-----------|---|-----------|
| Size      | 3 oz. aerosol canister                      |           |
| Packaging | Individual or countertop<br>12-pack display |           |
|           | Model #                                     | Catalog # |
| 1 each    | 1330  | 5312      |
| 12 pack   | 1331  | 5313      |

### ① 1332 WHITE LIGHTNING™ **NEW** METAL BRITE™

Polish that removes surface oxidation, rust, tarnish and sticky residues while leaving a protective coating.

|           |   |           |
|-----------|---|-----------|
| Size      | 2 oz. plastic jar                           |           |
| Packaging | Individual or countertop<br>12-pack display |           |
|           | Model #                                     | Catalog # |
| 1 each    | 1332  | 5314      |
| 12 pack   | 1333  | 5315      |

### ① 1322 WHITE LIGHTNING™ WAX LUBRICANT

Cleans, seals, lubes and protects folding knives and multi-purpose tools.

|           |                                     |           |
|-----------|-------------------------------------|-----------|
| Size      | 3 oz. plastic bottle                |           |
| Packaging | Individual or<br>countertop 27-pack |           |
|           | Model #                             | Catalog # |
| 1 each    | 1322                                | 5108      |
| 27 pack   | 1323                                | 5109      |

### ① 1324 WHITE LIGHTNING™ KNIFE CARE KIT

Consists of Wax Lubricant, Clean Streak, Blade Polish and cleaning brush.

|           |   |           |
|-----------|---|-----------|
| Size      | 3 oz. Wax Lubricant,<br>3 oz. Clean Streak,<br>3 oz. Blade Polish |           |
| Packaging | 1 each in clam package  |           |
|           | Model #   | Catalog # |
| Clam      | 1324  | 5110      |



## BUCK KNIVES DISPLAYS AND MERCHANDISING PROGRAM

Buck Knives offers both counter and floor displays to showcase and sell Buck's line of knives. All cases offer key locks for security and a storage area to keep back-up stock. Displays are available in a birch woodgrain with metal finish. All models have interchangeable graphic panels to promote the four knife categories and help your customers in their product purchase. Additional merchandising and selling aids are also available. Contact your Buck sales representative for details.

### 4 STEPS TO BUYING THE RIGHT KNIFE - SELECTION GUIDES NEW

Helping your customers select the right Buck knife has never been easier. Introducing Selection Guides to help your customers through the process of choosing the right knife for their needs.

|          |           |   |      |
|----------|-----------|---|------|
|          | Size      | 8 1/2" x 11" (easel or hanging),<br>9" x 7 1/2" (knife mat) |      |
|          | Model #   | Catalog #   |      |
| <b>A</b> | Easel     | 006405  | 5324 |
| <b>B</b> | Hanging   | 006406  | 5325 |
| <b>C</b> | Knife Mat | 006407  | 5326 |



### CONTEMPORARY DISPLAY - MERCHANDISING KIT NEW

Rotating graphic and brochure holder attaches to the top of your existing Buck Knives Contemporary Display. Merchandise the four knife categories: Everyday, Outdoor, Hunting/Fishing and Tactical or "4 Steps to Buying the Right Knife."

|          |         |   |      |
|----------|---------|---|------|
|          | Size    | 13 1/2" wide x 4 1/2" deep x 5 1/2" high,<br>4 1/2" x 1 1/4" x 5" (brochure holder) |      |
|          | Weight  | 2 lbs.  |      |
|          | Model # | Catalog #   |      |
| <b>D</b> | Box     | 006401  | 5320 |

(knives and display not included)



#### Seasonal Event Promotions

Buck Knives makes available special product offerings to retailers as seasonal promotions which coordinate with point-of-sale support to promote key holidays and event periods.

Events include: Buck Centennial Year Promotion, Father's Day, Hunting Season and Holiday Season. Contact your Buck sales representative for details.



### BIRCH WOODGRAIN DISPLAY - **NEW** 1-SIDED COUNTER

Birch woodgrain 1-sided counter display with locking storage and a 14 x 20" display panel. Comes with a set of graphics including the four knife categories and "4 Steps to Buying the Right Knife."

|        |   |                  |
|--------|---|------------------|
| Size   | 16 1/2" (wide) x 8 1/2" (deep) x 25 1/2" (high) |                  |
| Weight | 19 lbs.   |                  |
|        | <b>Model #</b>                                  | <b>Catalog #</b> |
| Box    | 006402  | 5321             |
|        | (knives not included)                           |                  |

Ⓔ



### BIRCH WOODGRAIN DISPLAY - **NEW** 3-SIDED COUNTER

Birch woodgrain 3-sided counter display with locking storage, three 14 x 20" display panels and a pivoting base. Comes with a set of graphics including the four knife categories and "4 Steps to Buying the Right Knife."

|        |  |                  |
|--------|--|------------------|
| Size   | 16 1/2" (wide) x 16 1/2" (deep) x 25 1/2" (high) |                  |
| Weight | 32.5 lbs.  |                  |
|        | <b>Model #</b>                                   | <b>Catalog #</b> |
| Box    | 006403   | 5322             |
|        | (knives not included)                            |                  |

Ⓕ



### BIRCH WOODGRAIN DISPLAY - **NEW** 3-SIDED FLOOR

Birch woodgrain 3-sided floor display with locking storage, six 14 x 20" display panels and pivoting base. Comes with a set of graphics including the four knife categories and "4 Steps to Buying the Right Knife."

|        |  |                  |
|--------|--|------------------|
| Size   | 20 1/2" (wide) x 20 1/2" (deep) x 61 1/2" (high) |                  |
| Weight | 66.5 lbs.  |                  |
|        | <b>Model #</b>                                   | <b>Catalog #</b> |
| Box    | 006404   | 5323             |
|        | (knives not included)                            |                  |

Ⓖ



Everyday



Hunting



Outdoor

rotated views  
of floor display

**2002**

For 2002, Buck Knives has created a way for retailers to capitalize on the strength of the Buck Knives' name by offering a variety of Buck logo apparel and accessories. Be sure to check out our Centennial logo items available for 2002 only.

**BUCK LOGO  
MERCHANDISE**

**BUCK KNIVES TEES**

Preshrunk heavyweight 100% cotton, 6.1oz., double needle throughout, seamless collar, taped neck and shoulders.

- A "Buck Logo" Tee - White, Item #6415 (med), 6416 (lg), 6417 (xlg), 6418 (2x), 6414 (3x)
- B "Quality and Tradition" Tee - Navy, Item #6419 (med), 6420 (lg), 6421 (xlg), 6422 (2x)
- C "Property" Tee - Sports Grey, Item #6423 (med), 6424 (lg), 6425 (xlg), 6426 (2x)
- D "Anniversary" Tee - Sports Grey, Item #6427 (med), 6428 (lg), 6429 (xlg), 6430 (2x)
- E "Buck Logo" Longsleeve - Black, Item #6431 (med), 6432 (lg), 6433 (xlg), 6434 (2x)



**SHORT SLEEVE POLOS**

- F Buck Corp Polo: 100% combed cotton pique, welt fashion knit collar and cuffs. Black, Item #6435 (med), 6436 (lg), 6437 (xlg), 6438 (2x). Forest Green, Item #6439 (med), 6440 (lg), 6441 (xlg), 6442 (2x). Navy, Item #6443 (med), 6444 (lg), 6445 (xlg), 6446 (2x)
- G Fashion Polo: 100% combed cotton pique, four-button clean-finished contrasting pique placket. Black/Khaki/White, Item #6447 (med), 6448 (lg), 6449 (xlg), 6450 (2x). White/Forest/Khaki, Item #6451 (med), 6452 (lg), 6453 (xlg), 6454 (2x). Navy/Khaki/White, Item #6455 (med), 6456 (lg), 6457 (xlg), 6458 (2x)



**TWILL/DENIM SHIRTS**

Long Sleeve Twill: 100% cotton-bleached twill, 4.5oz., button-down collar.

- H Buck Corp Twill - Khaki, Item #6459 (med), 6460 (lg), 6461 (xlg), 6462 (2x). Forest Green, Item #6463 (med), 6464 (lg), 6465 (xlg), 6466 (2x)

Long Sleeve Denim: 100% cotton, 6.5oz., button-down collar, double-faced yoke, Wrangler logo woodtone buttons, left chest patch pocket with button, three-button placket cuffs, no back pleat, double needle cover seaming throughout.

- I Buck Corp Denim - Medium Stone, Item #6467 (med), 6468 (lg), 6469 (xlg), 6470 (2x)



**HEAVYWEIGHT VARSITY  
SWEATSHIRT**

90% cotton, 10% polyester, 9oz.

- J Varsity Sweatshirt - Black, Item #6479 (med), 6480 (lg), 6481 (xlg), 6482 (2x)



## SOLID FLEECE PULLOVER

10.5oz. heavyweight 100% spun polyester anti-piling PANDA FLEECE shell with tonal logo.

- ① Fleece Pullover – Charcoal, Item #6471 (med), 6472 (lg), 6473 (xlg), 6474 (2xl), Black, Item #6475 (med), 6476 (lg), 6477 (xlg), 6478 (2xl)

## MICROFIBER “ANNIVERSARY” JACKET

Wind-proof/water-resistant Polyurethane-coated heavyweight Toughlan nylon and fully lined super heavyweight 11.5oz. anti-piling PANDA FLEECE.

- ② Anniversary Jacket – Black, Item #6483 (med), 6484 (lg), 6485 (xlg), 6486 (2xl)

## BUCK KNIVES CAPS

Adjustable Caps: 100% cotton-brushed twill.  
Flexfit® Caps: 63% polyester, 34% cotton,  
3% spandex.

- ③ Buck Corp Cap – Black, Item #6490, Navy 6488, Khaki 6489, Sports Grey 6487.
- ④ BK Flexfit® Cap – Black, Item #6491
- ⑤ BK Flexfit® “Anniversary” Cap – Black, Item #6492

## SPECIALTY ITEMS

- ⑥ BK Jumbo Style Ceramic Mug: 18oz. jumbo style – White, Item #6493, Black, 6495
- ⑦ “Anniversary” Traditional Ceramic Mug: 11oz. C-handle mug – White, Item #6497
- ⑧ Buck Can Koozie® – Black, Item # 6503, Navy, 6504
- ⑨ BK Leather “Kash Klip” – Brown, Item #6499
- ⑩ BK Leather Keytag: Deluxe saddle leather with gold-plated hardware – Brown, Item #6500
- ⑪ BK “Anniversary” Rubber Keyfob – White, Item #6501
- ⑫ BK Auto License Plate Frame – 12 1/4” x 6 1/4”. Black, Item #6502 (flameshield fits most states)
- ⑬ Buck Arc Umbrella: 62” arc wood shaft umbrella with Duraflex™ construction – Navy, Item #6505



# PRODUCT MATRIX

2002

## Everyday

|                    | folding lockback | folding liner | thumb stud | fixed blade | non-serrated blade | serrated blade | rubberized handle | thermoplastic handle | wood handle | sheath | metal pocket clip | lanyard loop / hole | multi-blade / multi-purpose |
|--------------------|------------------|---------------|------------|-------------|--------------------|----------------|-------------------|----------------------|-------------|--------|-------------------|---------------------|-----------------------------|
| 170FL Lightning    |                  | *             | *          |             | *                  |                |                   |                      |             |        | *                 | *                   |                             |
| 175FX Lightning    |                  | *             | *          |             | *                  |                |                   |                      |             |        | *                 | *                   |                             |
| 176GD Lightning    |                  | *             | *          |             | *                  |                |                   |                      |             |        | *                 | *                   |                             |
| 181FX Odyssey      |                  | *             |            |             | *                  |                | *                 |                      |             |        | *                 |                     |                             |
| 186FL Odyssey      |                  | *             |            |             | *                  |                | *                 |                      |             |        | *                 |                     |                             |
| 186FX Odyssey      |                  | *             |            |             | *                  |                | *                 |                      |             |        | *                 |                     |                             |
| 301 Stockman       |                  |               |            |             | *                  |                | *                 |                      |             |        |                   | *                   |                             |
| 303 Buck Cadet     |                  |               |            |             | *                  |                | *                 |                      |             |        |                   | *                   | *                           |
| 305 Lancer         |                  |               |            |             | *                  |                | *                 |                      |             |        |                   | *                   | *                           |
| 309 Companion      |                  |               |            |             | *                  |                | *                 |                      |             |        |                   | *                   | *                           |
| 425 MiniBuck       | *                |               |            |             | *                  |                | *                 |                      |             |        | *                 | *                   |                             |
| 433 Juno           | *                |               |            |             | *                  |                | *                 |                      |             |        | *                 | *                   |                             |
| 501 Squire         | *                |               |            |             | *                  |                | *                 | *                    | *           |        | *                 | *                   |                             |
| 503 Prince         | *                |               |            |             | *                  |                | *                 | *                    | *           |        | *                 | *                   |                             |
| 505 Knight         | *                |               |            |             | *                  |                | *                 | *                    | *           |        | *                 | *                   |                             |
| 525 American Eagle | *                |               |            |             | *                  |                | *                 | *                    | *           |        | *                 | *                   |                             |
| 525 Gent           | *                |               |            |             | *                  |                | *                 | *                    | *           |        | *                 | *                   |                             |
| 526 Executive      | *                |               |            |             | *                  |                | *                 | *                    | *           |        | *                 | *                   |                             |
| 759 Metro          |                  | *             |            |             | *                  |                | *                 |                      |             |        | *                 | *                   |                             |
| 820 TLC            |                  |               | *          |             | *                  | *              | *                 |                      |             |        |                   |                     |                             |
| 821 Grip Saw       |                  |               | *          |             | *                  | *              | *                 |                      | *           |        |                   |                     |                             |

## Outdoor

|                  | folding lockback | folding liner | thumb stud | fixed blade | non-serrated blade | serrated blade | rubberized handle | thermoplastic handle | sheath | metal pocket clip | lanyard loop / hole | multi-blade / multi-purpose |
|------------------|------------------|---------------|------------|-------------|--------------------|----------------|-------------------|----------------------|--------|-------------------|---------------------|-----------------------------|
| 180YT CrossLock  |                  | *             | *          |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 185 Tiburon      |                  |               | *          |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 274 Ecco         |                  | *             |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 275 Ecco         |                  | *             |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 281 NXT          |                  | *             |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 282 NXT          |                  | *             |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 435 Revolution   |                  |               | *          |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 442 BuckLite     | *                |               |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 444 BuckLite II  | *                |               |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 450 Protege      | *                |               |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 450FX Protege    | *                | *             |            |             | *                  | *              | *                 | *                    | *      | *                 | *                   | *                           |
| 455 Mini Protege | *                | *             |            |             | *                  | *              | *                 | *                    | *      | *                 | *                   | *                           |
| 462 Mini Access  | *                | *             |            |             | *                  | *              | *                 | *                    | *      | *                 | *                   | *                           |
| 463/465 Access   | *                | *             |            |             | *                  | *              | *                 | *                    | *      | *                 | *                   | *                           |
| 751 Approach     |                  | *             | *          |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 753 Navigator    |                  | *             | *          |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 755 Folding Saw  | *                |               |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 757 Camp Axe     |                  |               |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 885 TacLite      | *                | *             |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |
| 886 Mini TacLite | *                | *             |            |             | *                  | *              | *                 | *                    |        | *                 | *                   | *                           |

**Hunting / Fishing**

|                          | folding lockback | locking liner | thumb stud | fixed blade | non-serrated blade | serrated blade | bit hook | skinning blade | rubberized handle | thermoplastic handle | wood handle | sheath | metal pocket clip | lanyard loop / hole | multi-blade / multi-purpose |
|--------------------------|------------------|---------------|------------|-------------|--------------------|----------------|----------|----------------|-------------------|----------------------|-------------|--------|-------------------|---------------------|-----------------------------|
| 110 Folding Hunter       | *                |               |            | *           |                    |                |          |                |                   |                      |             |        | *                 | *                   |                             |
| 102 Woodsman             |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 103 Skinner              |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 105 Pathfinder           |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 112 Rangor               | *                |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 119 Special              |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 180D3 CrossLock          |                  | *             | *          | *           | *                  | *              | *        | *              | *                 | *                    |             |        | *                 | *                   | *                           |
| 191 Buck Zipper          |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 192 Vanguard             |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 193 Alpha Hunter         |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 194 Alpha Hunter         |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 224 Ulti-Mate Stream     |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 226 Ulti-Mate Lake       |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 229 Ulti-Mate Ocean      |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 276 Folding Alpha Hunter |                  | *             | *          | *           | *                  | *              | *        | *              |                   |                      |             |        | *                 | *                   | *                           |
| 277 Folding Alpha Hunter |                  | *             | *          | *           | *                  | *              | *        | *              |                   |                      |             |        | *                 | *                   | *                           |
| 278 Folding Alpha Hunter |                  | *             | *          | *           | *                  | *              | *        | *              |                   |                      |             |        | *                 | *                   | *                           |
| 279 Folding Alpha Hunter |                  | *             | *          | *           | *                  | *              | *        | *              |                   |                      |             |        | *                 | *                   | *                           |
| 403 Big Sky              |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 471 DiamondBack          |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 476 DiamondBack          |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 477 Caping               |                  |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 500 Duke                 | *                |               |            | *           | *                  |                |          | *              |                   |                      |             |        | *                 | *                   |                             |
| 559 FishLocker           | *                |               |            | *           | *                  |                |          | *              | *                 |                      |             |        | *                 | *                   |                             |
| 691 Buck Zipper          |                  |               |            | *           | *                  | *              | *        | *              |                   |                      |             |        | *                 | *                   |                             |
| 692 Vanguard             |                  |               |            | *           | *                  | *              | *        | *              |                   |                      |             |        | *                 | *                   |                             |
| 693 Alpha Hunter         |                  |               |            | *           | *                  | *              | *        | *              |                   |                      |             |        | *                 | *                   |                             |
| 694 Alpha Hunter         |                  |               |            | *           | *                  | *              | *        | *              |                   |                      |             |        | *                 | *                   |                             |
| 815 Utility Shears       |                  |               |            |             |                    |                |          |                | *                 |                      |             |        |                   |                     | *                           |

**Tactical**

|                              | folding lockback | locking liner | thumb stud | fixed blade | non-serrated blade | serrated blade | rubberized handle | bitto blade | thermoplastic handle | wood handle | sheath | metal pocket clip | lanyard loop / hole | multi-blade / multi-purpose |
|------------------------------|------------------|---------------|------------|-------------|--------------------|----------------|-------------------|-------------|----------------------|-------------|--------|-------------------|---------------------|-----------------------------|
| 189 Intrepid                 |                  |               |            | *           | *                  | *              | *                 | *           | *                    | *           | *      | *                 | *                   | *                           |
| 6500D Nighthawk              |                  |               |            | *           | *                  | *              | *                 | *           | *                    | *           | *      | *                 | *                   | *                           |
| 888 Strider Solution         |                  |               |            | *           | *                  | *              | *                 | *           | *                    | *           | *      | *                 | *                   | *                           |
| 880 Strider Tanto            |                  | *             | *          | *           | *                  | *              | *                 | *           | *                    | *           | *      | *                 | *                   | *                           |
| 880SP Strider Point          |                  | *             | *          | *           | *                  | *              | *                 | *           | *                    | *           | *      | *                 | *                   | *                           |
| 881 Mini Strider Tanto       |                  | *             | *          | *           | *                  | *              | *                 | *           | *                    | *           | *      | *                 | *                   | *                           |
| 881SP Mini Strider Spear Pt. |                  | *             | *          | *           | *                  | *              | *                 | *           | *                    | *           | *      | *                 | *                   | *                           |

## GLOSSARY OF TERMS

## KNIFE TYPE

**Fixed-blade Knife** – As the name implies, a knife with a blade that does not fold into a handle but is always exposed. Usually carried in a sheath or scabbard.

**Folding Knife** – A knife where the blade(s) fold(s) into the handle. Blades are "held" with a friction spring but don't actually "lock." A common example is the traditional "pocket knife" that does not have a locking blade and may have multiple blades.

**Liner** – A thin sheet of metal between the blade and the handle material of folding knives.

**Lockback** – A folding knife in which the blade locks in the open position by means of a bar (locker) along the back of the handle. The lock release is located near the rear of the handle back, and is depressed to unlock the blade and close the knife.

**Locking-liner** – One of several systems used to secure the blade in the open, or use, position. A stainless steel or titanium liner swings against the back of the blade preventing the blade from closing. Unlocking the blade can usually be accomplished with one hand by simply pressing the liner clear of the blade and swinging it closed.

## BLADE TYPE

**Coping Blade** – A narrow blade with a sharp, angular point, almost like a miniature sheepfoot blade, designed for cutting in tight spots or curved patterns.

**Clip-Point Blade** – A blade on which the back line breaks and starts downward to a point, or may curve (concave) toward a point. Used for finer work or where a wide/broad tip may be too large. May often be chamfered (false edge) as well.

**Drop-Point Blade** – A blade in which the back edge is a gentle, sloping convex curve to the point.

**Serrated Blade** – A blade with teeth-like edges. Serrations provide added cutting power when you are cutting rope or cord. A serration may be added to most styles of blades.

**Sheepfoot Blade** – A blade resembling the hoof of a sheep. It has a flat, straight-line cutting edge and rounded point. It's well suited for clean cutting of things such as rope, tubing or insulated wire.

**Spear-Point Blade** – Type of blade in which the edge and the back of the blade curve toward each other to form the point. Generally the blade looks more sleek than a drop-point blade.

## STEEL TYPE

**17-7PH Stainless Steel** – A heat treatable stainless steel for use where greater corrosion resistance is desired and a slightly lower hardness is acceptable. A good steel for water-sports applications.

**420HC Stainless Steel** – A high carbon version of 420 martensitic stainless steel. Buck's standard blade steel as it offers good corrosion resistance, hardness and wear resistance (edge retention).

**Alloy Steel** – Steel that has been enhanced by the addition of such elements as chromium, molybdenum, nickel or several other elements is called alloy steel.

**ATS-34** – A very high carbon, martensitic stainless steel with molybdenum for improved strength and edge holding (wear resistance) properties. Available on the Strider tactical knives as well as certain models of the Lightning® and Odyssey® lines.

**Austenitic Stainless Steel** – Stainless steel that is highly corrosion resistant and is hardenable through forming/work hardening. Austenitic stainless steel also tends to be non-magnetic.

**Chromium** – An element added to stainless steel and when combined with other alloying elements, increases the hardness and corrosion resistance of the steel.

**BG-42** – The best – a high-performance, bearing grade, martensitic stainless steel with molybdenum, vanadium and increased amounts of carbon, creating superior strength and edge retention.

**Martensitic Stainless Steel** – A type of stainless steel that is hardenable through heat treatment. It has good corrosion resistance and is ideally suited for knife blades because of its strength and abrasion resistance (edge retention).

**Molybdenum** – An alloying element that when added to stainless steel increases hardness, tensile strength and abrasion resistance.

**Nickel** – An alloying element that helps improve toughness and corrosion resistance in stainless steel.

**Vanadium** – An alloying element that when added to stainless steel improves strength, and promotes a fine grain structure, an important factor in wear resistance.

## HEAT TREATMENT

**Ductility** – The ability of a material to deform or bend without fracturing.

**Edge Retention** – A measure of a blade's ability to hold an edge (continue cutting) by resisting abrasion and wear.

**Heat Treating and Hardening** – The controlled heating and cooling of metals for the purpose of altering their physical/performance properties; usually referring to the hardening of metal. A critical step in the manufacturing of any blade.

**Rockwell Hardness** – A common method of measuring the hardness of metals. There are several different scales of Rockwell hardness (A, B, C). The most common scale used for measuring knife blades is the "C" scale, often written as Rc. The higher the number on the scale, the harder the material. Knife blades typically are between Rc 53 and Rc 61, depending on the type of blade and steel used.

**Tempering** – Normally the final step in the heat treat process of a blade. The blade is heated to a temperature lower than the hardening temperature of the steel. This process relieves stress that is created in the blade by working and hardening and improves the toughness of the blade. Without tempering, a blade will be brittle and subject to cracking.

## HANDLE MATERIALS

**G10** – A high-strength, almost indestructible laminate that is resistant to heat, cold, chemicals, impact and abuse. Used as a handle material on several Buck knives including the Strider Tactical series.

**Phenolic** – A thermo-set plastic that is resistant to heat, cold, shock and chemicals. Best suited for handles on fixed-blade knives.

**Thermoplastic & Thermoplastic Rubber** – Plastic or rubberized materials that can be molded into intricate shapes and a variety of colors for use as knife handles. Many materials used are considered "engineering" plastics because of their high strength characteristics and use in medical and automotive industries. Some common brand names include Valox®, Zytel® and Kevlar®.

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Message from the President:

During 2001, numerous things changed in the world. Many of them present new challenges to you as a retailer. At the same time, many good things remain unchanged.

A knife is still one of man's oldest tools - an essential tool, whether it's used for a simple task such as opening a letter or as a workman's all-purpose tool on the job. There's really no substitute. Sure, we've improved them in many ways, but knives remain that essential tool... and yet, a lot more. Knives have become an indispensable companion for a wide range of outdoor and recreational activities.

As we celebrate our 100th year, we're proud of our consistent dedication to quality and performance in products made to meet legal standards in virtually every city in the country. As active members of AKTI (the American Knife and Tool Institute), we work to educate people about responsible use of knives, and encourage sensible knife legislation and law enforcement.

Working together, we can make 2002 a year of healthy growth for the most useful of all tools - the knife!

CJ Buck, President

**BUCK**  
**KNIVES**

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