

Koji Dagger

Model 205

“An elegant dagger presented in a glass-top display box and created in collaboration with Koji Hara”



DESCRIPTION

The Koji Dagger was developed in an on-going collaboration with one of Japan’s finest custom knife makers. Koji Hara works out of a small shop in Seki City, Japan producing a limited number of handcrafted knives each year. In working with Buck Knives, Koji chose a small, elegant dagger with a front and rear bolster featuring his unique signature “stone step” design.

FEATURES

- Small elegant dagger in presentation box
- AT5-34 polished blade with a Koji/Buck logo
- Koji’s “stone step” pattern machined into a stainless steel bolster
- Wooden handles made from Maple Burl
- Glass-top wood display box
- Double hollow grind
- Made in America

DEVELOPMENT HISTORY

We were introduced to Koji Hara, an award winning custom knife maker from Seki City, at the Blade Show. Seki City is the capital of sword and knife making in Japan and the knife makers there are renowned for their painstaking craftsmanship. Koji’s knives are characterized by a unique “stone step” pattern machined into the handle bolsters. Koji produces this pattern by hand manipulating a milling machine. By using a modern CNC mill, the step pattern that takes Koji hours to produce is machined in minutes. Together, Buck and Koji have selected the finest materials for this elegant knife. The polished blade is AT5-34 hardened to a standard Rc 59/61. The stainless steel stepped bolster is mated with Maple burl wood with swirling grains.

TECHNICAL SPECIFICATIONS

- Overall Length – 6 3/8”
- Weight – 2.2oz

BLADE

- 3” long x .120” thick x” 5 7/8” wide
AT5-34 stainless steel from Japanese specialty steel mills
- Continuous belt furnace heat treated in a controlled atmosphere, by Paul Bos
- Double tempered for toughness
- Hardened to a standard Rc 59/61 for superior edge retention
- Mirror polished traditional dagger shape
- 3” long x .120” thick x” 5 7/8” wide

HANDLE

- Machined “Stone Step” stainless bolster
- Contoured Maple Burl wood

